ENGMAR | Innovative extraction solutions for the protection of welders

EXTRACTION TORCH MIG/MAG 250
ERGOFLOW

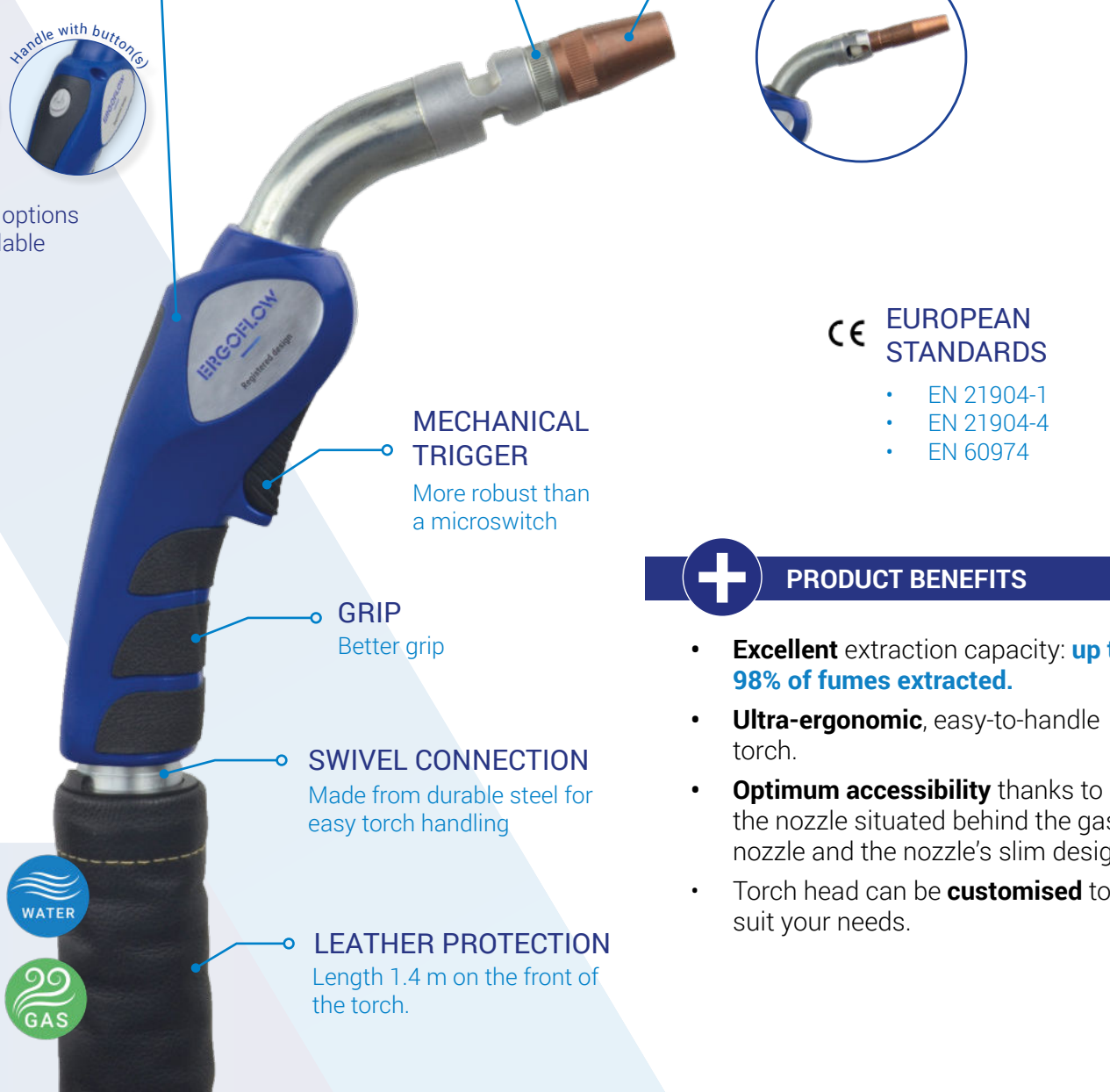
MADE IN FRANCE

CUSTOMIZE YOUR TORCH TO YOUR NEEDS AND CAPTURE WELDING FUMES EFFICIENTLY

ERGONOMICS & FLEXIBILITY
Ergonomic handle

Several options available

OPTIMUM EXTRACTION
Ideal position of the extraction nozzle



MECHANICAL TRIGGER
More robust than a microswitch

GRIP
Better grip

SWIVEL CONNECTION
Made from durable steel for easy torch handling

LEATHER PROTECTION
Length 1.4 m on the front of the torch.

EUROPEAN STANDARDS
- EN 21904-1
- EN 21904-4
- EN 60974

PRODUCT BENEFITS

- **Excellent** extraction capacity: **up to 98% of fumes extracted.**
- **Ultra-ergonomic**, easy-to-handle torch.
- **Optimum accessibility** thanks to the nozzle situated behind the gas nozzle and the nozzle's slim design.
- Torch head can be **customised** to suit your needs.

PRODUCT DESCRIPTION

Welding generates fumes and gases that are hazardous to welders' health. An extraction torch is the most effective tool for removing welding fumes as close as possible to the source of emission, thus avoiding dilution of the fumes in the workshop.

ENGMAR's **ERGOFLOW** MIG/MAG 250 extraction torch captures up to 98% of welding fumes. Various extraction nozzles enable the welding torch to be adapted to the volume of fumes to be extracted and the size of the part to be welded. The lightweight and flexibility of the MIG/MAG 250 extraction torch allow the operator to work in the best possible conditions, making it a real production tool that is efficient and very comfortable.

Torch model available in air-cooled and water-cooled version

TECHNICAL DATA FOR THE EXTRACTION TORCH

	AIR COOLED	WATER COOLED
POWER WITH CO_2	220 A	240 A
POWER WITH AR/CO_2	180 A	200 A
DUTY CYCLE	60%	100%
RECOMMENDATION WELDING WIRE	0.8 - 1.2 mm	
EXTRACTION HOSE DIAMETER	40 mm	40 - 50 mm
MIN. NOZZLE FLOW RATE [NM^3/H]	75	
REQUIRED PRESSURE (SEA LEVEL) [KPA]	77.5	77
DIFFERENCE IN FLOW RATES BETWEEN THE HEAD AND THE T(NM^3/H)	22.2	13

PRODUCT FEATURES

- Torch equipped with the optimum fume shroud for the most efficient extraction
- Light flexible polyurethane tube on the front of the torch / Shape memory flexible tube on the back of the torch, resisting to clogging and abrasion
- The torch is delivered with its liner and Euro connector
- Induced speed at the point of emission greater than 0.25 m/s as recommended by ISO 21904-1 (combined with an ENGMAR extraction unit).

PRODUCT REFERENCES

	AIR COOLED		WATER COOLED	
	45° Model	50° Model	45° Model	50° Model
3 m	FLG253040-45	FLG253040	FRMG253050-45	FRMG253050
4 m	FLG254040-45	FLG254040	FRMG254050-45	FRMG254050
5 m	FLG255040-45	FLG255040	FRMG255050-45	FRMG255050

ENGMAR

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La FRENCH FAB

Your ENGMAR dealer

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